

Application

Mixing or diverting valve for process engineering and industrial applications

Valve size	DN 15 to 150 · NPS ½ to 6
Pressure rating	PN 10 to 40 · Class 150 and 300
Temperatures	–196 to +450 °C · –325 to +842 °F



Type 3244 Three-way Valve with

- Type 3271 Pneumatic Actuator (Fig. 1)
- Type 3277 Pneumatic Actuator (Fig. 2) for integral positioner attachment

Valve body made of

- Cast iron (DIN version only)
- Cast steel
- Cast stainless steel

Undivided valve bonnet

The control valves, designed according to the modular assembly principle, can be equipped with various accessories: Positioners, limit switches, solenoid valves and other accessories according to IEC 60534-6 and NAMUR recommendation (see Information Sheet ► T 8350 for more details).

Versions

Standard version designed for temperatures from –10 to +220 °C (15 to 430 °F) with pneumatic actuator

- **Type 3244-1** (Fig. 1) · Type 3244 Valve with Type 3271 Actuator (see Data Sheet ► T 8310-1)
- **Type 3244-7** (Fig. 2) · Type 3244 Valve and Type 3277 Pneumatic Actuator for integral positioner attachment (see Data Sheet ► T 8310-1)

Further versions

- **Insulating section or bellows seal** · See Technical data
- **Adjustable packing** · Details on request
- **Heating jacket**
- **Additional handwheel** · See Data Sheet ► T 8310-1
- **Type 3244-2 Electric Control Valve** · Details on request
- **Type 3244-3 Manually Operated Valve** with Type 3273 Hand-operated Actuator · See Data Sheet ► T 8312



Fig. 1: Type 3244-1 Pneumatic Control Valve with Type 3271 Actuator



Fig. 2: Type 3244-7 Pneumatic Control Valve with Type 3277 Actuator

Principle of operation (Fig. 3 and Fig. 4)

Depending on the version, the three-way valve can be used for either mixing or diverting service.

In mixing valves, the process media to be mixed enter at valve ports **A** and **B**. The combined flow exits the valve at port **AB** (see Fig. 3). The flow rate from ports **A** or **B** to **AB** depends on the cross-sectional area of flow between the seats and plugs.

In diverting valves, the process medium enters at the valve port **AB** and the partial flows exit at ports **A** and **B** (see Fig. 4).

Note: The design of the mixing and diverting valves in sizes DN 15 to 25 (NPS ½ to 1) is identical.

Fail-safe position

Depending on how the springs are arranged in the pneumatic actuator (► T 8310-1), the valve has two different fail-safe positions effective upon air supply failure.

- **Actuator stem extends:** when the supply air fails, port **B** is closed in mixing valves and port **A** is closed in diverting valves.
- **Actuator stem retracts:** when the supply air fails, port **A** is closed in mixing valves and port **B** is closed in diverting valves.

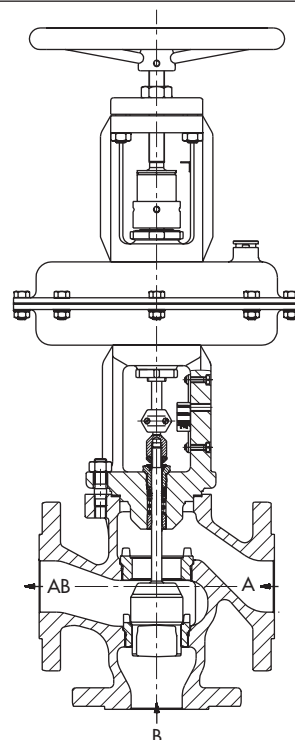


Fig. 3: Type 3244-1 Pneumatic Control Valve with Type 3244 Three-way Valve (plug arrangement for mixing service, DN 15 to 25 for diverting service as well, and Type 3271 Actuator with additional handwheel)

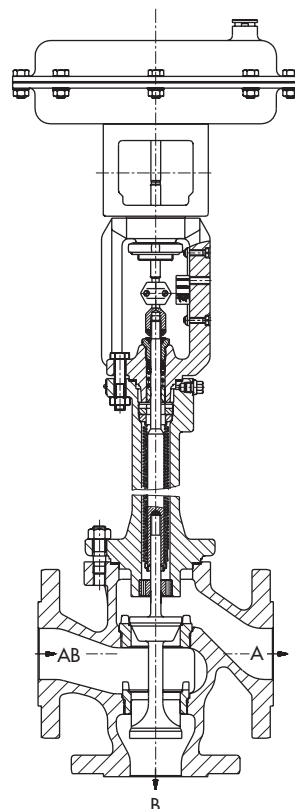


Fig. 4: Type 3244-7 Pneumatic Control Valve with Type 3244 Three-way Valve, DN 32 to 150 (plug arrangement for diverting service), additional bellows seal and Type 3277 Actuator

Table 1: Technical data

Version	DIN			ANSI		
Valve size	DN 15 to 150			NPS ½ to 6		
Material	Cast iron EN-GJL-250 (EN-JL1040)	Cast steel 1.0619	Cast stainless steel 1.4408	Cast steel A216 WCC	Cast stainless steel A351 CF8M	
Pressure rating	PN 10, 16, 25, 40			Class 150 or 300		
Type of end connections	All flange types acc. to DIN EN 1092-1/-2 ¹⁾			RF ²⁾		
Seat/plug seal	Metal seal			Metal seal		
Characteristic	Linear			Linear		
Rangeability	50:1 for DN 15 to 50 30:1 for DN 65 to 150			50:1 for NPS ½ to 2 30:1 for NPS 2½ to 6		
Temperature ranges in °C and °F · Permissible operating pressures according to pressure-temperature diagrams						
Body without insulating section	-10 to +220 °C			-10 to +220 °C (15 to 430 °F)		
Body with	Short insulating section ³⁾	-10 to +300 °C	-10 to +400 °C ⁴⁾	-50 to +450 °C ⁴⁾	-29 to +427 °C (-20 to +800 °F)	-50 to +450 °C (-58 to +842 °F)
	Short bellows seal ³⁾	-10 to +300 °C	-10 to +400 °C ⁴⁾	-50 to +450 °C ⁴⁾	-29 to +400 °C (-20 to +750 °F)	-50 to +450 °C (-58 to +842 °F)
Leakage class according to IEC 60534-4 or ANSI/FCI 70-2	I (0.05 % K _{VS})			I (0.05 % K _{VS})		
Compliance	CE · EAC			CE · EAC		

¹⁾ Except for tongue Form D, groove Form D and female face Form F for DN 15

²⁾ Other versions for NPS ¾ and larger available on request

³⁾ Long insulating section or bellows seal on request

⁴⁾ Version for lower temperatures on request

Table 2: Materials

Standard version	DIN			ASTM	
Valve body ¹⁾	Cast iron EN-GJL-250 (EN-JL1040)	Cast steel 1.0619	Cast stainless steel 1.4408	Cast steel A216 WCC	Cast stainless steel A351 CF8M
Valve bonnet	1.0460/ EN-GJL-250 (EN-JL1040)	1.0460	1.4401	A105	A182 F316
Seat ²⁾	1.4006		1.4404	Cr steel UNS S 41000	A182 F316L
Plug ²⁾	1.4006		1.4404	Cr steel UNS S 41000	A182 F316L
Seat/plug seal	Metal seal			Metal seal	
Guide bushing	1.4104		1.4404	A 582 430F	A182 F316L
Packing ³⁾	V-ring packing: PTFE with carbon · Spring: 1.4310/A479 302				
Body gaskets	Graphite on metal core			Graphite on metal core	
Insulating section	1.0460		1.4401/1.4404	A105	A182 F316/ F316L
Metal bellows seal					
Intermediate piece	1.0460		1.4401/1.4404	A105	A182 F316/ F316L
Metal bellows	1.4571 ⁴⁾			316 Ti	

¹⁾ Special materials for applications with sea water: 1.4538, duplex 1.4470; nickel-based alloy: 9.4610; other special materials on request

²⁾ All seats and metal-seated plug also with Stellite® facing; for ≤DN 100 plug up to seat bore 38 made of solid Stellite® available.

³⁾ Other packings on request (see Information Sheet ► T 8000-1)

⁴⁾ Other materials on request

Notes on the differential pressures (Table 3.1 to Table 4.2)

- Differential pressures in parentheses refer to the values for half travel in parentheses in the bench range column
- The tables apply to both fail-safe positions.
- The springs in actuators with fail-safe action "actuator stem retracts" cannot be preloaded.

Table 3: K_{VS} and C_V coefficients as well as permissible differential pressures for Type 3244 Mixing Valve

Table 3.1: DIN version · Pressures in bar

				Actuator area	Bench range	Required supply pressure	Bench range	Required supply pressure	Bench range	Required supply pressure
				120 cm²	0.4 to 2.0	2.4	1.4 to 2.3	3.7	2.1 to 3.3	4.4
				175 cm²	0.4 to 2.0	2.4	0.5 to 2.5	3	1.3 to 2.9	4.2
				350 cm²	0.4 to 2.0	2.4	1.4 to 2.3	3.7	2.1 to 3.3	5.4
				355 cm²	0.4 to 2.0 (1.2 to 2.0)	2.4 (3.2)	1.4 to 2.6 (2.0 to 2.6)	4 (4.6)	1.9 to 3.3 (2.6 to 3.3)	5.2 (5.9)
				700 cm²	0.4 to 2.0 (1.2 to 2.0)	2.4 (3.2)	1.4 to 2.3 (1.85 to 2.3)	3.7 (4.15)	2.1 to 3.3 (2.7 to 3.3)	5.4 (6)
				750 cm²	0.4 to 2.0 (1.2 to 2.0)	2.4 (3.2)	1.4 to 2.4 (1.9 to 2.4)	3.8 (4.3)	1.9 to 3.1 (2.5 to 3.1)	5 (5.6)
DN	K _{VS} for mixing valve	Seat Ø	Rated travel	Actuator area	Δp when p ₂ = 0 bar					
15	2 · 4	24	15	120 cm²	5		29		40	
20	2 · 4 · 6.3			175 cm²	9.5		13		40	
25	2 · 4 6.3 · 10			350 cm²	23.5		40		40	
32 to 50	6.3 · 10 16	31		120 cm²	2.5		17		27	
				175 cm²	5		7		24	
				350 cm²	13.5		40		40	
40 and 50	25	38		120 cm²	–		10.5		17.5	
				175 cm²	3.1		4.5		15.5	
				350 cm²	8.5		36.5		40	
50	40	48		120 cm²	–		6.5		10.5	
				175 cm²	–		2.5		9.5	
				350 cm²	5		22.5		35	
				355 cm²	(19.5)		(33.5)		(40)	
				700 cm²	(40)		–		–	
				750 cm²	(40)		–		–	
65 and 80	25 and 40	48		350 cm²	5		22.5		35	
				355 cm²	(19.5)		(33.5)		(40)	
				700 cm²	(40)		–		–	
				750 cm²	(40)		–		–	
	60	63		350 cm²	2.7		12.5		20	
				355 cm²	(11)		(19)		(25.5)	
				700 cm²	(23)		(36)		(40)	
				750 cm²	(24.5)		(40)		(40)	
80	80	75		350 cm²	–		8.5		14	
				355 cm²	(7.5)		(13)		(17.5)	
				700 cm²	(16)		(25.5)		(37.5)	
				750 cm²	(17)		(28)		(37)	

				Actuator area	Bench range	Required supply pressure	Bench range	Required supply pressure	Bench range	Required supply pressure
				120 cm ²	0.4 to 2.0	2.4	1.4 to 2.3	3.7	2.1 to 3.3	4.4
				175 cm ²	0.4 to 2.0	2.4	0.5 to 2.5	3	1.3 to 2.9	4.2
				350 cm ²	0.4 to 2.0	2.4	1.4 to 2.3	3.7	2.1 to 3.3	5.4
				355 cm ²	0.4 to 2.0 (1.2 to 2.0)	2.4 (3.2)	1.4 to 2.6 (2.0 to 2.6)	4 (4.6)	1.9 to 3.3 (2.6 to 3.3)	5.2 (5.9)
				700 cm ²	0.4 to 2.0 (1.2 to 2.0)	2.4 (3.2)	1.4 to 2.3 (1.85 to 2.3)	3.7 (4.15)	2.1 to 3.3 (2.7 to 3.3)	5.4 (6)
				750 cm ²	0.4 to 2.0 (1.2 to 2.0)	2.4 (3.2)	1.4 to 2.4 (1.9 to 2.4)	3.8 (4.3)	1.9 to 3.1 (2.5 to 3.1)	5 (5.6)
DN	K _{VS} for mixing valve	Seat Ø	Rated travel	Actuator area	Δp when p ₂ = 0 bar					
100	100	80	30	700 cm ²	3.9	16.5	25			
	160	100			2.3	10	16			
125	140	90			3	13	20			
	200	110			–	8.5	13			
150	200	110			–	8.5	13			
	300	130			–	6	9			
100	100	80		750 cm ²	4.3	17.5	24.5			
	160	100			2.6	11	15.5			
125	140	90			3.3	14	19			
	200	110			2.1	9	12.5			
150	200	110			2.1	9	12.5			
	300	130			–	6.5	9			

Table 3.2: ANSI version · Pressures in psi

					Actuator area	Bench range	Required supply pressure	Bench range	Required supply pressure	Bench range	Required supply pressure
					120 cm ²	5 to 29	34	20 to 33	53	30 to 47	63
					175 cm ²	5 to 29	34	7 to 36	43	18 to 42	60
					350 cm ²	5 to 29	34	20 to 33	53	30 to 47	78
					355 cm ²	5 to 29 (17 to 29)	34 (46)	20 to 37 (29 to 37)	58 (66)	27 to 47 (37 to 47)	75 (85)
					700 cm ²	5 to 29 (17 to 29)	34 (46)	20 to 33 (26 to 33)	53 (60)	30 to 47 (39 to 47)	78 (87)
					750 cm ²	5 to 29 (17 to 29)	34 (46)	20 to 34 (27 to 34)	55 (62)	27 to 44 (36 to 44)	72 (81)
Valve size		C _v for mixing valve	Seat Ø inch (mm)	Rated travel inch (mm)	Actuator area	Δp when p ₂ = 0 psi					
NPS	DN										
½	15	2.3 · 5	0.94 (24)	0.59 (15)	120 cm ²	72	420	580			
¾	20	2.3 · 5 7.5			175 cm ²	137	188	580			
1	25	2.3 · 5 7.5 · 12			350 cm ²	340	580	580			
1½ and 2	40 and 50	7.5 · 12 20	1.22 (31)		120 cm ²	36	246	391			
					175 cm ²	72	101	348			
					350 cm ²	195	580	580			
		30	1.49 (38)		120 cm ²	–	152	253			
					175 cm ²	44	65	224			
					350 cm ²	123	529	580			
2	50	47	1.89 (48)		120 cm ²	–	94	152			
					175 cm ²	–	36	137			
					350 cm ²	72	326	507			
					355 cm ²	(282)	(485)	(580)			
					700 cm ²	(580)	–	–			
					750 cm ²	(580)	–	–			
2½ and 3	65 and 80	30 and 47	1.89 (48)		350 cm ²	72	326	507			
					355 cm ²	(282)	(485)	(580)			
					700 cm ²	(580)	–	–			
					750 cm ²	(580)	–	–			
		70	2.48 (63)		350 cm ²	39	181	290			
					355 cm ²	(159)	(275)	(369)			
					700 cm ²	(333)	(522)	(580)			
					750 cm ²	(355)	(580)	(580)			
3	80	95	2.95 (75)		350 cm ²	–	123	203			
					355 cm ²	(108)	(188)	(253)			
					700 cm ²	(232)	(369)	(543)			
					750 cm ²	(246)	(406)	(536)			

					Actuator area	Bench range	Required supply pressure	Bench range	Required supply pressure	Bench range	Required supply pressure
					120 cm ²	5 to 29	34	20 to 33	53	30 to 47	63
					175 cm ²	5 to 29	34	7 to 36	43	18 to 42	60
					350 cm ²	5 to 29	34	20 to 33	53	30 to 47	78
					355 cm ²	5 to 29 (17 to 29)	34 (46)	20 to 37 (29 to 37)	58 (66)	27 to 47 (37 to 47)	75 (85)
					700 cm ²	5 to 29 (17 to 29)	34 (46)	20 to 33 (26 to 33)	53 (60)	30 to 47 (39 to 47)	78 (87)
					750 cm ²	5 to 29 (17 to 29)	34 (46)	20 to 34 (27 to 34)	55 (62)	27 to 44 (36 to 44)	72 (81)
Valve size		C _v for mixing valve	Seat Ø inch (mm)	Rated travel inch (mm)	Actuator area	Δp when p ₂ = 0 psi					
NPS	DN										
4	100	120	3.15 (80)	1.18 (30)	700 cm ²	56	239	362			
		190	3.93 (100)			33	145	232			
6	150	230	4.33 (110)			–	123	188			
		350	5.12 (130)			–	87	130			
4	100	120	3.15 (80)		750 cm ²	62	253	355			
		190	3.93 (100)			37	159	224			
6	150	230	4.33 (110)			30	130	181			
		350	5.12 (130)			–	94	130			

Table 4: K_{VS} and C_V coefficients as well as permissible differential pressures for Type 3244 Diverting Valve**Table 4.1:** DIN version · Pressures in bar**Valves in DN 65 to 150**

- Direction of flow AB $\Rightarrow$ A with maximum K_{VS}
- Direction of flow AB $\Rightarrow$ B with reduced K_{VS}

					Actuator area	Bench range	Required supply pressure	Bench range	Required supply pressure	Bench range	Required supply pressure
					120 cm ²	0.4 to 2.0	2.4	1.4 to 2.3	3.7	2.1 to 3.3	4.4
					175 cm ²	0.4 to 2.0	2.4	0.5 to 2.5	3	1.3 to 2.9	4.2
					350 cm ²	0.4 to 2.0	2.4	1.4 to 2.3	3.7	2.1 to 3.3	5.4
					355 cm ²	0.4 to 2.0 (1.2 to 2.0)	2.4	1.4 to 2.6 (2.0 to 2.6)	4 (4.6)	1.9 to 3.3 (2.6 to 3.3)	5.2 (5.9)
					700 cm ²	0.4 to 2.0 (1.2 to 2.0)	2.4 (3.2)	1.4 to 2.3 (1.85 to 2.3)	3.7 (4.15)	2.1 to 3.3 (2.7 to 3.3)	5.4 (6)
					750 cm ²	0.4 to 2.0 (1.2 to 2.0)	2.4	1.4 to 2.4 (1.9 to 2.4)	3.8 (4.3)	1.9 to 3.1 (2.5 to 3.1)	5 (5.6)
DN	K _{VS} for diverting valve	Seat Ø	Rated travel	Actuator area	Δp when p ₂ = 0 bar						
15	2 · 4	24	15	120	5	29		40			
20	2 · 4 · 6.3			175	9.5	13		40			
25	2 · 4 6.3 · 10			350	23.5	40		40			
32 to 50	6.3 · 10 16	31		120	2.5	17		27			
				175	5	7		24			
				350	13.5	40		40			
40 and 50	25	38		120	–	10.5		17.5			
				175	3.1	4.5		15.5			
				350	8.5	36.5		40			
50 to 80	40	48		120	–	6.5		10.5			
				175	–	2.5		9.5			
				350	5	22.5		35			
				355	(19.5)	(33.5)		(40)			
				700	(40)	–		–			
				750	(40)	–		–			
65 and 80	25 and 40	48		350	5	22.5		35			
				355	(19.5)	(33.5)		(40)			
				700	(40)	–		–			
				750	(40)	–		–			
65	60/40	63/48		350	2.7	12.5		20			
				355	(11)	(19)		(25.5)			
				700	(23)	(36)		(40)			
				750	(24.5)	(40)		(40)			
80	60	63		350	2.7	12.5		20			
				355	(11)	(19)		(25.5)			
				700	(23)	(36)		(40)			
				750	(24.5)	(40)		(40)			
80	80/60	75/63		350	–	8.5		14			
				355	(7.5)	(13)		(17.5)			
				700	(16)	(25.5)		(37.5)			
				750	(17)	(28)		(37)			

				Actuator area	Bench range	Required supply pressure	Bench range	Required supply pressure	Bench range	Required supply pressure
				120 cm ²	0.4 to 2.0	2.4	1.4 to 2.3	3.7	2.1 to 3.3	4.4
				175 cm ²	0.4 to 2.0	2.4	0.5 to 2.5	3	1.3 to 2.9	4.2
				350 cm ²	0.4 to 2.0	2.4	1.4 to 2.3	3.7	2.1 to 3.3	5.4
				355 cm ²	0.4 to 2.0 (1.2 to 2.0)	2.4	1.4 to 2.6 (2.0 to 2.6)	4 (4.6)	1.9 to 3.3 (2.6 to 3.3)	5.2 (5.9)
				700 cm ²	0.4 to 2.0 (1.2 to 2.0)	2.4 (3.2)	1.4 to 2.3 (1.85 to 2.3)	3.7 (4.15)	2.1 to 3.3 (2.7 to 3.3)	5.4 (6)
				750 cm ²	0.4 to 2.0 (1.2 to 2.0)	2.4	1.4 to 2.4 (1.9 to 2.4)	3.8 (4.3)	1.9 to 3.1 (2.5 to 3.1)	5 (5.6)
DN	K _{VS} for diverting valve	Seat Ø	Rated travel	Actuator area	Δp when p ₂ = 0 bar					
100	100	80	30	700	3.9	16.5	25			
	160/100	100/80			2.3	10	16			
125	140	90			3	13	20			
	200/140	110/90			–	8.5	13			
150	200	110			–	8.5	13			
	300/200	130/110			–	6	9			
100	100	80		750	4.3	17.5	24.5			
	160/100	100/80			2.6	11	15.5			
125	140	90			3.3	14	19			
	200/140	110/90			2.1	9	12.5			
150	200	110			2.1	9	12.5			
	300/200	130/110			–	6.5	9			

Table 4.2: ANSI version · Pressures in psi**Valves in NPS 2½ to 6**

- Direction of flow AB ⇒ A with maximum C_v
- Direction of flow AB ⇒ B with reduced C_v

					Actuator area	Bench range	Required supply pressure	Bench range	Required supply pressure	Bench range	Required supply pressure
					120 cm ²	5 to 29	34	20 to 33	53	30 to 47	63
					175 cm ²	5 to 29	34	7 to 36	43	18 to 42	60
					350 cm ²	5 to 29	34	20 to 33	53	30 to 47	78
					355 cm ²	5 to 29 (17 to 29)	34 (46)	20 to 37 (29 to 37)	58 (66)	27 to 47 (37 to 47)	75 (85)
					700 cm ²	5 to 29 (17 to 29)	34 (46)	20 to 33 (26 to 33)	53 (60)	30 to 47 (39 to 47)	78 (87)
					750 cm ²	5 to 29 (17 to 29)	34 (46)	20 to 34 (27 to 34)	55 (62)	27 to 44 (36 to 44)	72 (81)
Valve size		C _V for di- verting valve	Seat Ø inch (mm)	Rated travel inch (mm)	Actuator area	Δp when p ₂ = 0 psi					
NPS	DN										
½	15	2.3 · 5	0.94 (24)	0.59 (15)	120 cm ²	72	420	580			
¾	20	2.3 · 5 7.5			175 cm ²	137	188	580			
1	25	2.3 · 5 7.5 · 12			350 cm ²	340	580	580			
1½ and 2	40 and 50	7.5 · 12 20	1.22 (31)		120 cm ²	36	246	391			
					175 cm ²	72	101	348			
					350 cm ²	195	580	580			
		30	1.49 (38)		120 cm ²	–	152	253			
					175 cm ²	44	65	224			
					350 cm ²	123	529	580			
2	50	47	1.89 (48)		120 cm ²	–	94	152			
					175 cm ²	–	36	137			
					350 cm ²	72	326	507			
					355 cm ²	(282)	(485)	(580)			
					700 cm ²	(580)	–	–			
					750 cm ²	(580)	–	–			
2½ and 3	65 and 80	30 and 47	1.89 (48)		350 cm ²	72	326	507			
					355 cm ²	(282)	(485)	(580)			
					700 cm ²	(580)	–	–			
					750 cm ²	(580)	–	–			
		70	2.48 (63)		350 cm ²	39	181	290			
					355 cm ²	(159)	(275)	(369)			
					700 cm ²	(333)	(522)	(580)			
					750 cm ²	(355)	(580)	(580)			
3	80	95/70	2.95/2.48 (75/63)		350 cm ²	–	123	203			
					355 cm ²	(108)	(188)	(253)			
					700 cm ²	(232)	(369)	(543)			
					750 cm ²	(246)	(406)	(536)			

					Actuator area	Bench range	Required supply pressure	Bench range	Required supply pressure	Bench range	Required supply pressure
					120 cm ²	5 to 29	34	20 to 33	53	30 to 47	63
					175 cm ²	5 to 29	34	7 to 36	43	18 to 42	60
					350 cm ²	5 to 29	34	20 to 33	53	30 to 47	78
					355 cm ²	5 to 29 (17 to 29)	34 (46)	20 to 37 (29 to 37)	58 (66)	27 to 47 (37 to 47)	75 (85)
					700 cm ²	5 to 29 (17 to 29)	34 (46)	20 to 33 (26 to 33)	53 (60)	30 to 47 (39 to 47)	78 (87)
					750 cm ²	5 to 29 (17 to 29)	34 (46)	20 to 34 (27 to 34)	55 (62)	27 to 44 (36 to 44)	72 (81)
Valve size		C _v for diverting valve	Seat Ø inch (mm)	Rated travel inch (mm)	Actuator area	Δp when p ₂ = 0 psi					
NPS	DN										
4	100	120	3.15 (80)	1.18 (30)	700 cm ²	56	239	362			
		190	3.93/3.15 (100/80)			33	145	232			
6	150	230	4.33 (110)			–	123	188			
		350	5.12/4.33 (130/110)			–	87	130			
4	100	120	3.15 (80)		750 cm ²	62	253	355			
		190/120	3.93/3.15 (100/80)			37	159	224			
6	150	230	4.33 (110)			30	130	181			
		350/230	5.12/4.33 (130/110)			–	94	130			

Table 5: Dimensions**Table 5.1: Type 3244 Valve · DIN version**

Valve	DN	15	20	25	32	40	50	65	80	100	125	150
Length L	mm	130	150	160	180	200	230	290	310	350	400	480
H1	mm	235						270		360	375	
H2	mm	70	80	85	100	105	120	130	140	150	200	210

Table 5.2: Type 3244 Valve · ANSI version

Valve		NPS	½	¾	1	1½	2	2½	3	4	6
		DN	15	20	25	40	50	65	80	100	150
Length L	Class 150	mm	184	184	184	222	254	276	298	352	451
		in	7.25	7.25	7.25	8.75	10.0	10.88	11.75	13.88	17.75
	Class 300	mm	190	194	197	235	267	292	318	368	473
		in	7.50	7.62	7.75	9.25	10.50	11.50	12.50	14.50	18.62
H1	mm	235						270		360	375
	in	9.25						10.63		14.17	14.76
H2	Class 150	mm	92	92	92	111	127	138	149	176	225.5
		in	3.62	3.62	3.62	4.37	5.0	5.43	5.87	6.93	8.88
	Class 300	mm	95	97	98.5	117.5	133.5	146	159	184	236.5
		in	3.76	3.82	3.88	4.63	5.26	5.75	6.26	7.24	9.31

Table 5.3: Type 3271 and Type 3277 Actuators

Actuator area		cm²	120	175	350	355	700	750
Diaphragm ØD	in		6.61	8.46	11.02	11.02	15.35	15.51
	mm		168	215	280	280	390	394
H ¹⁾	in		2.71	3.07	3.23	4.76	7.83	9.29
	mm		69	78	82	121	199	236
H3 ²⁾	in		4.33	4.33	4.33	4.33	7.48	7.48
	mm		110	110	110	110	190	190
H5	Type 3277	in	3.46	3.98	3.98	3.98	3.98	3.98
	Type 3277	mm	88	101	101	101	101	101
Thread	Type 3271	M30 x 1.5						
	Type 3277	M30 x 1.5						
α	Type 3271		G ⅛ (⅛ NPT)	G ¼ (¼ NPT)	G ⅜ (⅜ NPT)	G ⅜ (⅜ NPT)	G ⅜ (⅜ NPT)	G ⅜ (⅜ NPT)
α2	Type 3277		–	G ⅜	G ⅜	G ⅜	G ⅜	G ⅜

¹⁾ Height with welded-on lifting eyelet or height of eyebolt according to DIN 580. Height of the swivel lifting hook may differ. Actuators up to 355 cm² without lifting eyelet

²⁾ Minimum clearance required to remove the actuator

Table 5.4: Version with short or long insulating section or bellows seal

Valve		DN	15	20	25	32	40	50	65	80	100	125	150
		NPS	½	¾	1	–	1½	2	2½	3	4	–	6
H4	With short insulating section or bellows seal	mm	420						455		645	655	
		in	16.54						17.91		25.39	25.79	
	With long insulating section or bellows seal	mm	725						760		895	900	
		in	28.54						29.92		35.24	35.43	

Table 6: *Weights*

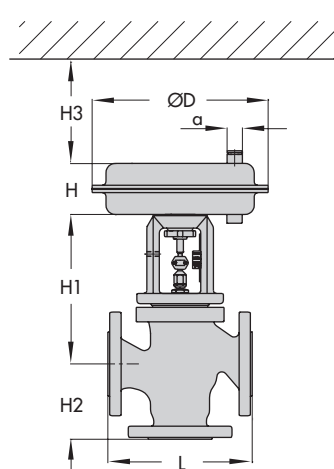
Table 6.1: *Type 3244 Valve*

Valve	DN	15	20	25	32	40	50	65	80	100	125	150
	NPS	½	¾	1	–	1½	2	2½	3	4	–	6
Valve without actuator	kg	6	7	8	13	15	17	31	37	49	95	135
	lbs	13	15.5	17.5	28.7	33	37.5	68	82	108	210	298
Weight with insulating section or bellows seal	Short	kg	9	10	11	19	21	23	40	45	68	120
		lbs	20	22	24	42	46.3	50.7	88	99	150	265
	Long	kg	13	14	15	23	25	27	44	49	76	128
		lbs	28.7	30.9	33	50.7	55	59.5	97	108	168	282

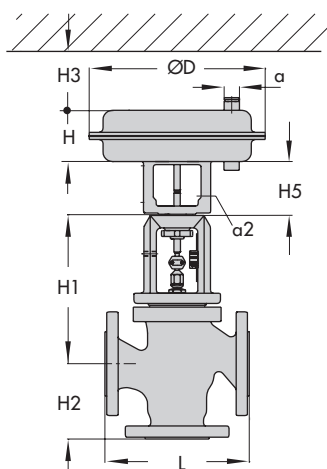
Table 6.2: *Type 3271 and Type 3277 Actuators*

Actuator		cm²	120	175	350	355	700	750
		in²	18.6	27.13	54.2	55.03	108.5	116.25
Weight for Type 3271 without/with handwheel	Without	kg	2.5	6	8	15	22	36
		lbs	4.4	13.2	18	33.1	48.5	79.4
	With	kg	–	10	13	20	27	41
		lbs	–	22	29	44.1	59.5	90.4
Weight for Type 3277 without/with handwheel	Without	kg	3.2	10	12	19	26	40
		lbs	7.1	22	26.5	41.9	57.5	88.2
	With	kg	–	14	17	24	31	45
		lbs	–	30.9	37.5	52.9	68	99.2

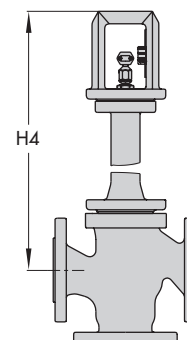
Dimensional drawings



Type 3244 Valve with Type 3271 Actuator



Type 3244 Valve with Type 3277 Actuator



Type 3244 Valve with insulating section or bellows seal

Ordering text

Mixing or diverting valve

Valve size

DN .../NPS ...

Nominal pressure

PN .../Class ...

Body material

According to Table 2

Actuator

Type 3271 or Type 3277

Fail-safe position

Actuator stem extends or
retracts

Process medium

Density

in kg/m³ or lb/ft³

Temperature

in °C or °F

Flow rate

kg/h or cu. ft/min in
standard or operating state

Upstream pressure

p_1 in bar or psi
(absolute pressure p_{abs})

Downstream pressure

p_2 in bar or psi
(absolute pressure p_{abs})
with minimum, normal and
maximum flow rate

Valve accessories

Positioner and/or limit switch

Note: The temperature limits for DIN and ANSI versions are not directly converted temperatures.

Specifications subject to change without notice



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